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PAINTS

**PRODUCT NAME****Synergy® AC110 Colours - Fast Dry**

## TECHNICAL DATASHEET

Excellent flow & sanding properties  
 High opacity formulation  
 Fast drying for speedy production schedules  
 Hardwearing, marr resistant..

**SYNERGY® QUICK REFERENCE**

5 - 9 Sq.m/lt  
**COVERAGE**

15 mins  
**TOUCH DRY**

60 mins  
**RECOAT TIME**

7 Days  
**MAX RESISTANCE**

36 Hours  
**POT LIFE**

2 Part 9:1  
**MIX RATIO**

12 months  
**SHELF LIFE**

**1, 5 & 25 LT  
 PACK SIZE**

**USES:** Interior joinery and furniture

**TOPCOAT:** AC110 SYNERGY® to pattern  
 AC110 SYNERGY® Metallic  
 AC110 SYNERGY® Textured  
 AC110 SYNERGY® SPECIAL to Pattern  
 AC110 Black (Fast Dry)  
 AC110 White (Fast Dry)  
 AC110 SYNERGY® MDF Primer Filler

**BASECOAT:** AC110 SYNERGY® MDF Primer Filler (Fast Dry)  
 AC110 SYNERGY® MDF Primer SPECIAL  
 AC110 Black MDF Primer Filler (Fast Dry)  
 AC110 Charcoal MDF Primer Filler (Fast Dry)  
 AC110 Grey MDF Primer Filler (Fast Dry)  
 AC110 White MDF Primer Filler (Fast Dry)

**THINNERS:** SYNERGY® Standard Thinners  
 SYNERGY® Fast Dry Thinners  
 SYNERGY® Anti-Bloom Retarding Thinners

**CLEANERS:** SYNERGY® Spray Gun Cleaner

**EQUIPMENT:** Conventional airless / airmix or HVLP spray equipment

**APPLICATION:** TOPCOAT: Mix 9 Parts AC110 Top Coat with 1 Part B. PRIMER: Mix 9 Parts AC110 Primer with 1 Part B. Once catalysed, thinners not normally necessary, however, AC110 thinners may be used up to a maximum of 10% by volume. Apply a light coat of AC110 Primer, allow to dry, de-nib & apply another sealer coat as necessary. Then after a further de-nib apply a full even coat of the AC110 Top Coat. Allow to dry overnight prior to packing. AC110 should not be used over pre-catalysed basecoats.

**INFORMATION:** Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always lightly sand between coats to assist adhesion. Maximum 2 coats in any 8 hours.

**ISO 9001 : 2000 CERTIFIED**

**Please note: This product can be supplied in 400 ml aerosols with professional adjustable fan nozzles.**

**\*Note: The aerosol has a limited shelf life – please check with SYNERGY® Technical Team for further details.**

**Technical Data Sheets are also available on our website at [www.hmgcoatings.co.uk](http://www.hmgcoatings.co.uk)**

ALL MATERIALS SHOULD BE STIRRED AND CHECKED FOR COLOUR AND SHEEN BEFORE USE. NO CLAIMS FOR DISCREPANCY OF COLOUR OR GLOSS CAN BE ACCEPTED AFTER USE. INFORMATION CONTAINED ON THIS DATA SHEET IS TO THE BEST OF OUR KNOWLEDGE TRUE AND ACCURATE AND IS GIVEN IN GOOD FAITH, BUT WITHOUT WARRANTY, SINCE THE APPLICATION, USE AND PROCESSING OF THE PRODUCT IS BEYOND OUR CONTROL.